



# Product Data Guide

## Group: Hybrid – Solid Tone

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### GROUP: HYBRID - SOLID TONE

CONTROL # HSS, HGB, H-2000

DESCRIPTION: Smooth solid tone color ( Thermosetting Powder Coating).

### POWDER CHARACTERISTICS:

Powder type -	Hybrid
Specific gravity -	1.5
Suggested KV setting -	45

### CURED FILM CHARACTERISTICS:

Tested at 2.0 to 3.5 mils on a 3x5 QC panel (CRS panel): **12 min. @ 400° F**

Note: Full cure time depends on thickness of substrate!

**“CURE TIME STARTS WHEN PART METAL IS AT TEMP”**

GLOSS -	85% to 90%
FORWARD IMPACT -	160 in/lbs
REVERSE IMPACT -	160 in/lbs
PENCIL HARDNESS -	H - 2H
ULTRA VIOLET -	Non stable

### RECOMMENDED STORAGE / SHELF LIFE:

Temperature: (Store in cool dry environment)	Less than 70° F
Time:	6 to 8 months

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