



Product Data Guide

Group: Epoxy – Solid Tone

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GROUP: EPOXY - SOLID TONE

CONTROL # ESS, EGB

DESCRIPTION: Smooth solid tone color (Thermosetting Powder Coating).

POWDER CHARACTERISTICS:

Powder type -	Epoxy
Specific gravity -	1.5
Suggested KV setting -	45

CURED FILM CHARACTERISTICS:

Tested at 2.0 to 3.0 mils on a 3x5 QC panel (CRS panel): **12 min. @ 400°F**

Note: Full cure time depends on thickness of substrate!

“CURE TIME STARTS WHEN PART METAL IS AT TEMP”

GLOSS -	80% to 90%
FORWARD IMPACT -	140 in/lbs
REVERSE IMPACT -	140 in/lbs
PENCIL HARDNESS -	H - 2H
ULTRA VIOLET -	Non-stable

RECOMMENDED STORAGE / SHELF LIFE:

Temperature: (Store in cool dry environment)	Less than 70° F
Time:	6 to 8 months

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